

## (12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property  
Organization  
International Bureau



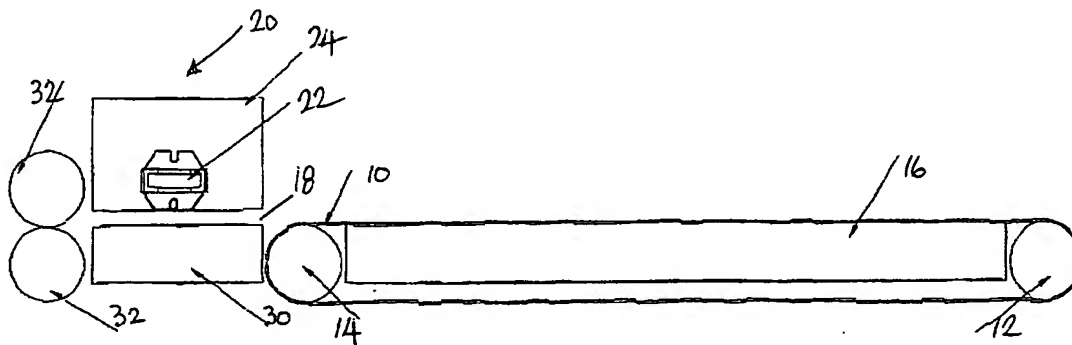
(43) International Publication Date  
25 March 2004 (25.03.2004)

PCT

(10) International Publication Number  
**WO 2004/024456 A1**

- (51) International Patent Classification<sup>7</sup>: **B41J 11/00**, (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (21) International Application Number: PCT/ZA2003/000133
- (22) International Filing Date: 12 September 2003 (12.09.2003)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data: 2002/7353 13 September 2002 (13.09.2002) ZA
- (84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- (71) Applicant and  
(72) Inventor: **GOODYER, Anthony, William** [ZA/ZA]; c/o 105 Port O' Durban, Prince Steet, Kwa Zulu Natal, 4001 Durban (ZA).
- (74) Agent: **MORRISON FORSTER INC.**; FMI House, Gleneagles Park, Flanders Drive, Mount Edgecombe, Kwa Zulu Natal, P.O.Box 2004, 4300 Durban (ZA).
- Published:**  
— with international search report  
— before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: APPARATUS INCLUDING A TREATMENT STATION FOR INK ON A PAPER OR OTHER SUBSTRATE



(57) Abstract: Apparatus is provided which is associated with a printer of the stencil printing type, the apparatus having a conveyor that transports a substrate such as paper from the printer station to a UV light treatment station (20), the conveyor terminating before the treatment station and including means to transfer the paper to the treatment station; and means to remove the paper after treatment.

APPARATUS INCLUDING A TREATMENT STATION FOR INK ON A PAPER OR OTHER SUBSTRATE

### ***TECHNICAL FIELD OF THE INVENTION***

This invention relates to a copyprinter of the stencil printing type.

### ***BACKGROUND ART***

5 One of the disadvantages of the use of so-called grease inks is that the copies tend to smudge due to incomplete flashing of the solvent.

Much attention has been given to the preparation and use of UV-curable inks which avoid this problem but which have to be carefully formulated for success.

Such inks generally comprise a matrix of a monomer which is polymerisable as a  
10 result of activation of a photo initiator by a predetermined UV frequency/ies; to which is added pigments, normal additives such as plasticisers, viscosity regulators and the like. The monomer mixture is used as a printing ink which is then transferred to the surface and then irradiated by the UV to provide a rapid curing time, thus preventing offsetting or doubling; and other unacceptable printing characteristics; avoidance of toxic vapours,  
15 corrosion, skin irritation and the like; and the choice of theological properties for suitable application.

As examples of these inks may be mentioned those comprising a suitable monomer, or monomers which are polymerisable by chosen photo initiators, the latter being activatable by UV light of a chosen wavelength/s to produce a hard and dry print.  
20 Epoxy monomers may be used with the aid of aromatic diazonium salts, the latter decomposing on irradiation by UV to yield a catalyst in the form of a Lewis acid which initiates the polymerisation of the epoxy compound.

The formulation of the ink is one aspect of the printing process. Another is the choice of apparatus so that a successful printing operation is possible, and that the disadvantages outlined above may be avoided or at least greatly reduced.

In RSA Patent 97/11077 a device was described which includes a chamber for  
5 directly receiving copies from the output side of a digital duplicator requiring a drying or other treatment process to overcome the problems of ink setoff. The chamber includes UV or other treatment unit/s.

In one form of the invention an endless conveyor is provided through the chamber, the trailing roller of which is hollow and is perforated, and is adapted to receive a vacuum  
10 with means under the conveyor to break the vacuum or otherwise release paper after it has been rotated through more than 90 degrees.

Whereas this copyprinter has enjoyed great success there is a risk that should the printer malfunction for any reason, a situation can occur where the belt/s become stationary, the cooling system being switched off and the lamps remain on. The belt/s are  
15 exposed to the UV lamps at high temperatures and are subject to severe damage.

Whereas these situations can be monitored by the provision of suitable sensors and safety circuits and the like, this is complicated and expensive. A thermo sensor does not react quickly enough to prevent overheating of the belt/s and these may catch alight after a short time.

20 It is an object of the present invention to eliminate or at least greatly reduce the possibility of heat damage to the belt/s of a copyprinter.

A further object of the invention is to provide apparatus which will supplement the advantages of the inks described above

A still further object of the invention is to provide apparatus which avoids or at least greatly reduces the problems of toxic vapours, skin irritation and corrosion and also avoid excess UV radiation from the apparatus.

### ***DEFINITIONS OF THE INVENTION***

5       According to the invention, apparatus associated with a printer includes a belt/s for transporting paper (or other substrate) from a printing station to treatment station, the conveyor terminating before the treatment station and including means to transfer the paper or substrate to the treatment station, and means to remove the paper or substrate after treatment.

10       In a preferred form of the invention the treatment station includes a vacuum bed which, when the paper is released from the conveyor, receives the paper into the desired treatment position.

Nip rollers may be positioned at the exit of the treatment station and these serve to release the paper from the conveyor and to draw the paper into position.

15       The arrangement obviates travel of the belt/s under the treatment lamp and thus reduces or eliminates the chance of fire. In addition a thermo sensor may be located under the lamps to deactivate them when they reach a predetermined elevated temperature.

The nip rollers also serve to prevent any UV light leakage from the exit of the treatment station. This constitutes a further safety factor.

### ***20 BRIEF DESCRIPTION OF THE DRAWINGS***

An embodiment of the invention is described below with reference to the accompanying drawings, in which:

Figure 1 is a side view of an arrangement according to the invention,  
Figure 2 is a plan view thereof,  
and  
Figure 3 is an end view.

## **5 BEST MODE FOR CARRYING OUT THE INVENTION**

In the drawings a conveyor 10 runs on rollers 12, 14 over a vacuum bed 16.

The roller 14 is located at the entrance 18 to the treatment station 20 which comprises a lamp 22 in a box 24.

A vacuum bed 30 is located under the lamp and receives paper from the conveyor  
10 by virtue of the nip rollers 32 which draw the paper over the vacuum bed 30 -where a vacuum is applied and the paper is firmly located in position for the UV treatment. When this treatment is complete the vacuum is released and the paper removed via the nip rollers.

The ink used with the apparatus may be any of the commercially available inks  
15 such as those described, for example in US Patents 4 056 453 , 5 658 964, 5 749 950 and 5 985 984.. Other inks which have proved useful with the apparatus of the invention include those sold under the trade marks SERI INK by the company Sericol Ltd of the United Kingdom.

**CLAIMS:**

1. Apparatus adapted to be associated with a printer including a conveyor for transporting paper or other substrate from a printing station to a treatment station characterised in that  
5 the conveyor terminates before the treatment station and including means to transfer the paper or substrate to the treatment station where it is irradiated with UV light sufficiently for the ink used in the printer to be cured and means to remove the paper or substrate.
2. The apparatus according to claim 1 characterised in that the treatment station  
10 includes a vacuum bed which , when the paper or substrate is released from the conveyor, receives the paper or substrate into the desired UV irradiation position.
3. The apparatus according to either of the above claims characterised in that nip rollers are positioned at the exit of the treatment station which serve to release the paper from the conveyor and to draw paper into position.
- 15 4. The apparatus according to any of the above claims characterised in that one or more thermosensors are located under the UV lamps and are adapted to deactivate the lamps when they reach a predetermined elevated temperature.

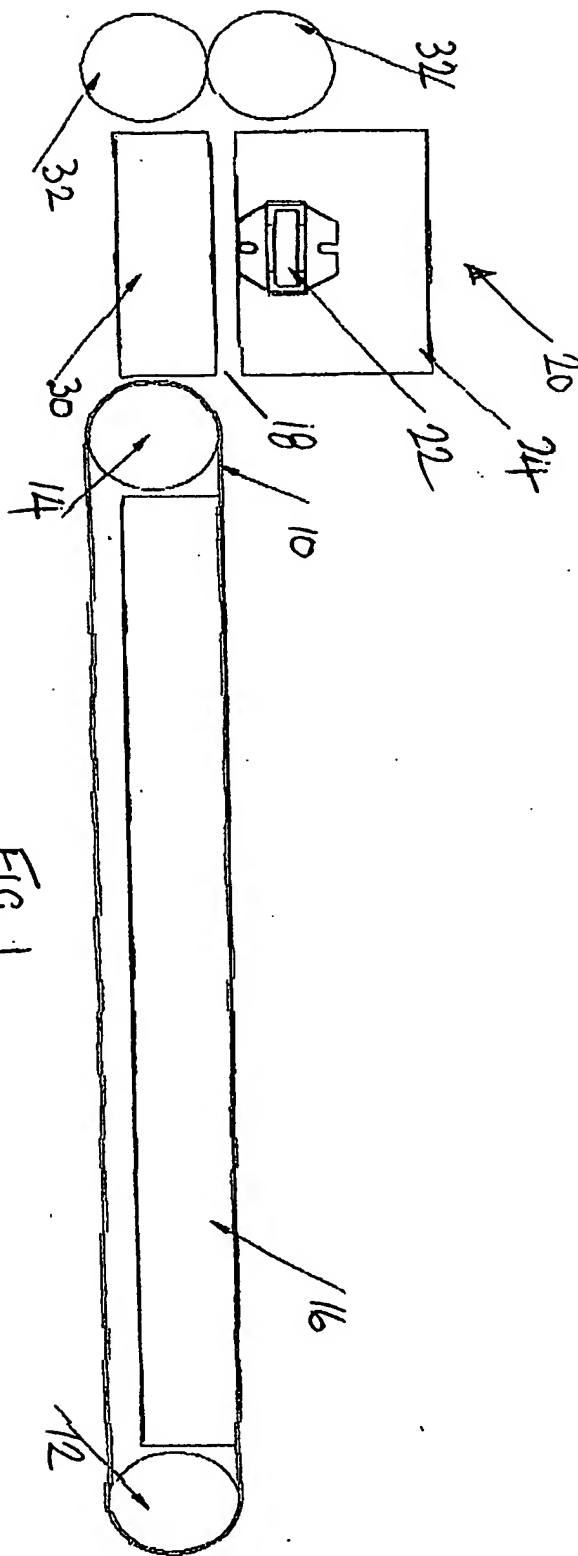


Fig. 1

Fig 2

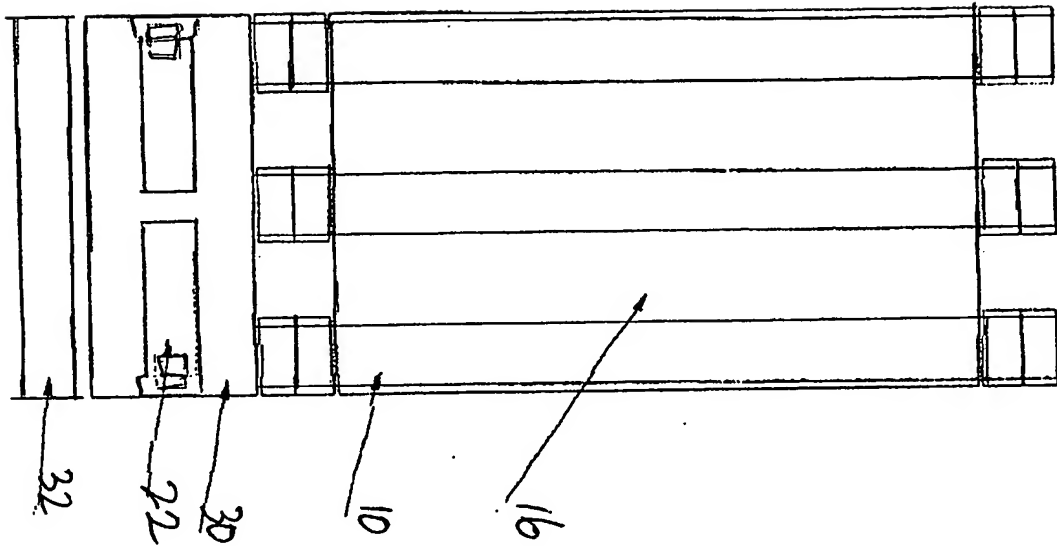
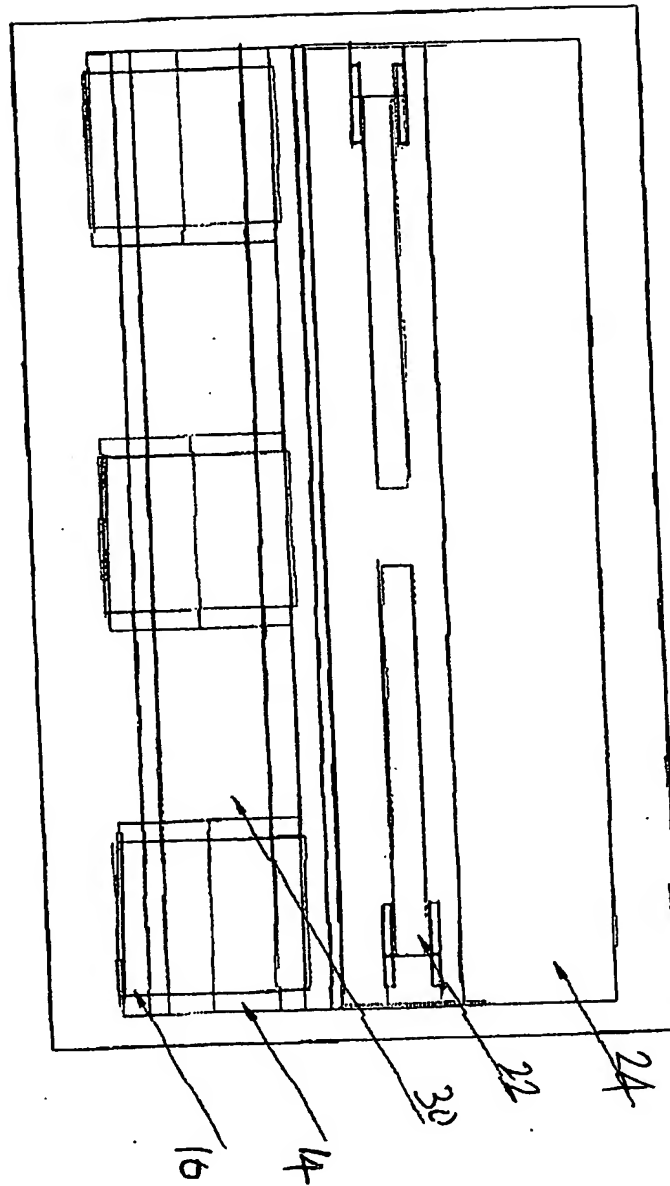




FIG 3



# INTERNATIONAL SEARCH REPORT

International Publication No

PCT/ZA 00133

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 7 B41J11/00 B41L13/00

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 7 B41J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	GB 2 142 579 A (CANON KK) 23 January 1985 (1985-01-23) page 1, line 41 - line 56; figure 1	1-4
X	US 6 102 536 A (JENNEL PER) 15 August 2000 (2000-08-15) column 5, paragraph 3 - paragraph 4; figure 6	1-4
A	ZA 9 711 077 A (SERIPRINT MARKETING PTY LTD) 15 June 1998 (1998-06-15) cited in the application the whole document	1

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

\* Special categories of cited documents :

- \*A\* document defining the general state of the art which is not considered to be of particular relevance
- \*E\* earlier document but published on or after the international filing date
- \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \*O\* document referring to an oral disclosure, use, exhibition or other means
- \*P\* document published prior to the international filing date but later than the priority date claimed

- \*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- \*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- \*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- \* & \* document member of the same patent family

Date of the actual completion of the international search

20 January 2004

Date of mailing of the international search report

03/02/2004

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  
Fax: (+31-70) 340-3016

Authorized officer

Wehr, W

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Publication No

PCT/ZA 0000133

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
GB 2142579	A	23-01-1985	JP 59209147 A	27-11-1984
			JP 59209148 A	27-11-1984
			DE 3417376 A1	15-11-1984
			HK 72791 A	13-09-1991
US 6102536	A	15-08-2000	AU 715152 B2	20-01-2000
			AU 1842097 A	20-08-1997
			BR 9707189 A	06-04-1999
			CA 2239721 A1	31-07-1997
			CN 1209770 A	03-03-1999
			EP 0876257 A1	11-11-1998
			JP 2000503920 T	04-04-2000
			NO 983260 A	15-07-1998
			US 6135654 A	24-10-2000
			WO 9727053 A1	31-07-1997
ZA 9711077	A	15-06-1998	NONE	